

t r a d i t i o n a l | c o n t e m p o r a r y | c u s t o m

d o o r s o f  
d i s t i n c t i o n

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d i s t i n c t i v e d e s i g n  
d i s t i n c t i v e q u a l i t y  
d i s t i n c t i v e s e r v i c e



# specification simplified

## select model

Choose top panel shape.

Hundreds of available styles.

These are just a few examples.



K-square top

A-arched top

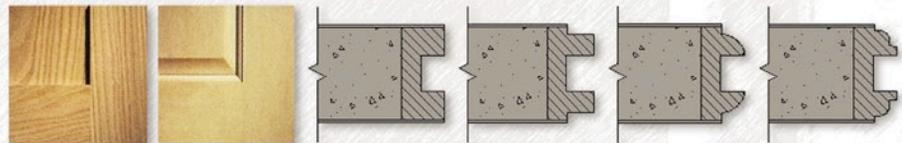
L-lafayette top

R-radius top

AA-arched top & door

RR-radius top & door

## select panel style & sticking



flat panel

raised panel

square sticking

mission sticking

ovolo sticking

ogee sticking

## select glass

Karona offers several glass options; including glue chip, beveled, rain, obscure, water, reeded, white hue opaque and v-groove.

Clear tempered glass also available.



glue chip

beveled

rain

obscure

water

reeded

white hue opaque

v-groove

## select additional options

### Fire Doors:

Karona manufactures fire doors with 20-minute positive or negative pressure ratings.



Doors are also available with 45, 60 and 90-minute positive pressure ratings. All fire doors, except those with a 90-minute PPR, are available with glass panels.

Visit [www.karonadoor.com](http://www.karonadoor.com) for complete specifications.

### Hardware Machining:

Doors can be pre-machined for hardware in our plant. Visit our web site for a full list of options.

Cover Photo Credits:

**Top:**  
Lumber Baron Bar  
Located inside the  
Amway Grand Plaza Hotel  
Grand Rapids, MI

**Center Left:**  
Hastings City Bank  
Hastings, MI

**Center Right:**  
Macatawa Legends Golf &  
Country Club  
Holland, MI

**Bottom Left:**  
Stiles Machinery  
Grand Rapids, MI

**Bottom Right:**  
DeVos Children's Hospital  
Grand Rapids, MI



K-3030 K-3040 K-3050 K-3060 K-3070 K-3080 K-3090 K-3120



K-3180 K-3190 K-3220 K-3320 K-4010 K-5020 K-5300 K-5310



K-5320 K-5400 K-5410 K-5500 K-5600 K-5610 K-5660 K-5810



K-5930 K-6000 K-7300 K-7320 K-7330



K-3580 K-3600 K-3700 K-3750 K-3800 K-3820 K-3830 K-3840



K-6010 K-6020 K-6080 K-6090 K-6510

selection  
expanded

k a r o n a   m a k e s  
b e a u t i f u l   d o o r s   e a s y .



**Standard Face Dimensions**  
Interior doors 24" and wider

	1-3/8" thick	1-3/4" thick
Stiles	4-1/16"	5-1/16"
Tob rail	4"	5"
Lock rail	7-1/2"	7-1/2"
Bottom rail	8-1/2"	8-1/2"
Mullion/cross rail	3-5/8"	3-5/8"
Top of lock rail from bottom of door	39"	39"
Panel thickness	7/8"	1-1/4"

**we stand behind our products**

Karona builds precision-engineered hardwood doors from a variety of species featuring plain-sawn face veneers and hardwood edge strips bonded to a stable core material. All Karona door panels feature this same durable core.

Dimensionally stable and consistent core materials offer maximum protection against warpage and shrinking. This attention to detail and the finest quality materials allows Karona to offer a limited lifetime warranty on residential products and a five-year limited warranty on commercial doors.

For a copy of our full warranty, contact your local distributor, Karona or visit [www.karonadoor.com](http://www.karonadoor.com).

**finishing touches**

Karona's multi-step factory finishing process improves quality and consistency by eliminating the problems associated with finishing on the job site. The UV finishing materials employed in the Karona system are water-based, environmentally friendly, and meet the strictest requirements of all local, state and national environmental protection standards.

Karona's Advanced Factory Finishing System offers you a range of standard colors. We can also custom match any existing stain using our state-of-the-art color analysis process. Just provide us with a sample and we'll do the rest.

Custom finishes allow unlimited architectural design options and meet WDMA and AWI custom grade specifications.

**Veneer Choices**

Karona offers the industry's widest range of hardwood veneers; including these 21 options.\*

\*Plain sliced white oak also a standard selection, not pictured.



Contact Karona for a list of species offered as FSC® certified.



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