

KARONA

MAKE AN ENTRANCE

traditional | contemporary | custom

SPECIFICATIONS - Residential

Grade:	Custom Grade A
Quality Standards:	Meets WDMA and AWI Standards for Custom Grade
Factory Finish:	TR-6, Water-based, UV Cured
Construction:	Stile and Rail, Doweled, Stick and Cope Four Sides Finished (<i>Both Faces, Lock/Hinge Edge</i>) Top and Bottom Exposed (<i>core</i>)
Core--Interior:	Stiles and Rails – Particle Board Panels – MDF
Core--Exterior:	Stiles and Rails – Stave Core Panels – Extira
Adhesives:	Type 1
Stile and Rail Type:	Veneered with hardwood inner and outer edges
Panel Type:	Veneered, Membrane-Pressed
Environmental Offerings*:	MR 7 – Certified Wood MR 4.1 and 4.2 – Recycled Content MR 5.1 and 5.2 – Regional Materials EQ 4.4 – Low Emitting Materials (NAUF)
Warranty:	Limited Lifetime for Interior Use Limited One Year for Exterior Use
Fire Rating:	UBC 7-2 (1997) Part 1 Testing Standards for Swinging Fire Doors UL 10C (1998) Fire Tests for Door Assemblies – Positive Pressure NFPA 252 (1999) Standard Methods for Fire Tests of Door Assemblies CAN4-S104 (1985) Standard Methods of Fire Tests of Door Assemblies

**Available upon request. Not all products available with all offerings*

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